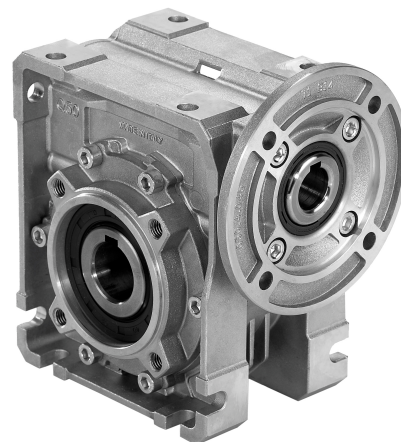


Technical Data Sheet  
Gearbox  
WORM GEARBOX SQUARE DESIGN



|                    |       |     |
|--------------------|-------|-----|
| MODEL              | M30   |     |
| Ø OUTPUT SHAFT     | 14    | mm  |
| APPROXIMATE RATIO  | 10    |     |
| EXACT RATIO        | 10.00 |     |
| OUTPUT SPEED       | 146   | RPM |
| EXACT OUTPUT SPEED | 146   | RPM |
| INPUT POWER        | 0.25  | KW  |
| INPUT ROTATION     | 1400  | RPM |
| INPUT PAM          | 63B14 |     |
| OUTPUT TORQUE      | 13.30 | N.m |
| NOMINAL TORQUE     | 17.00 | N.m |
| NOMINAL POWER      | 0.32  | KW  |
| SERVICE FACTOR     | 1.28  |     |
| DYNAMIC EFFICIENCY | 0.78  |     |



#### Oil Quantity (L)

| B3/H1 | B6/H4 | B7/H3 | B8/H2 | V5/H5 | V6/H6 |
|-------|-------|-------|-------|-------|-------|
| 0.03  | 0.03  | 0.03  | 0.03  | 0.03  | 0.03  |

#### Radial and Axial Loads



| $n_2$ [min-1] | FA [N] | FR [N] |
|---------------|--------|--------|
| 200           | 120    | 600    |
| 100           | 160    | 800    |
| 50            | 200    | 1000   |
| 15            | 280    | 1400   |

Universal Motors S.A.  
Rua Comendador Brandão, 484  
4495-375 Póvoa de Varzim  
[geral@universalmotors.pt](mailto:geral@universalmotors.pt)  
TEL.: 252 299 080

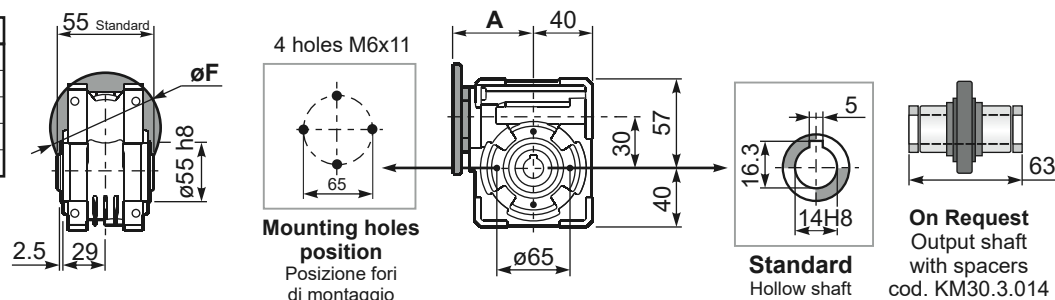
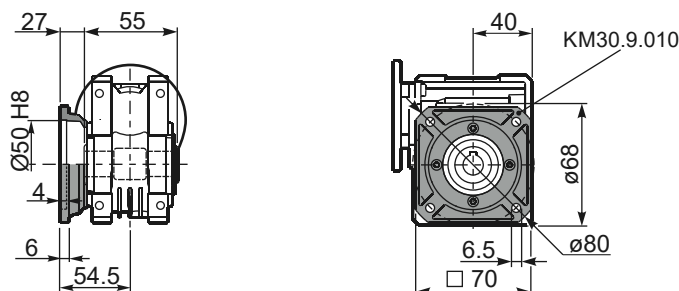
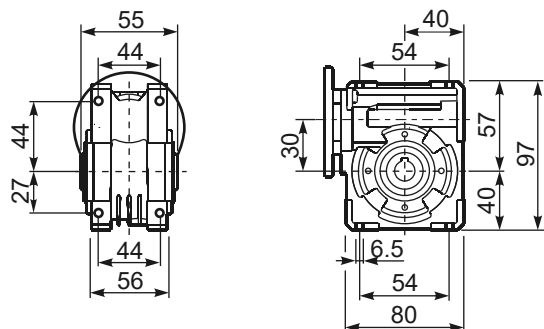
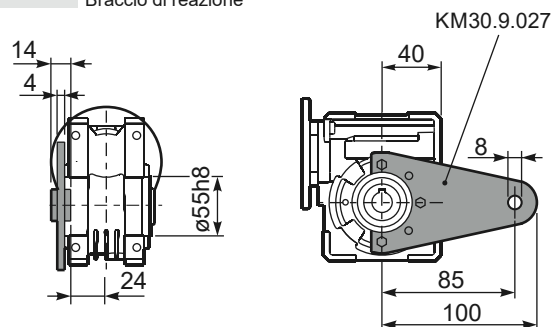
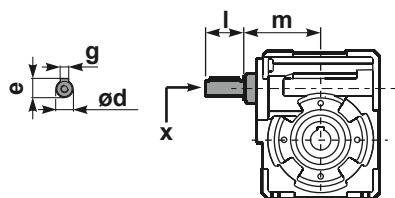
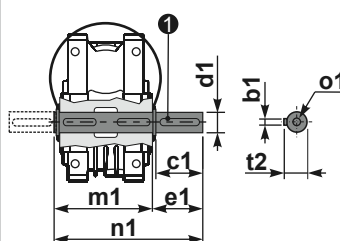
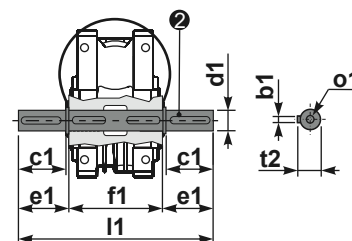
Universal Motors UK, Ltd  
Unit E2, Meltham Mills Road  
West Yorkshire HD9 4AR  
[enquiries@universalmotors-group.co.uk](mailto:enquiries@universalmotors-group.co.uk)  
TEL.: +44(0) 1484660222

Universal Motors SL  
C/La Habana n.6 nave 4 PI Camporoso  
28806 Alcala de Henares  
[info@universalmotors-group.es](mailto:info@universalmotors-group.es)  
TEL.: 918 864 213

PM30**FB**...Basic wormbox  
Riduttore baseGearbox  
weight  
peso riduttore

1.15 kg

| M. flanges | Kit code   | øF  | A    |
|------------|------------|-----|------|
| 56B5       | K030.4.041 | 120 | 61.5 |
| 63B5       | K030.4.042 | 140 | 62.5 |
| 56B14      | K030.4.046 | 80  | 61.5 |
| 63B14      | K030.4.045 | 90  | 62.5 |

PM30**FC**...Square flange  
Flangia quadrataPM30**FB**...Feet  
PiediniPM30**BR**...Reaction arm  
Braccio di reazioneRM30**FB**...Input shaft  
Albero in entrataPM30.....**S**...Single Shaft  
Albero lento semplicePM30.....**D**...Double Shaft  
Albero lento bisp.

① kit cod. K030.5.028 type B

② kit cod. K030.5.029 type B

|        | ød   | e    | g | l  | m  | x | kit code         |
|--------|------|------|---|----|----|---|------------------|
| type B | 9 h6 | 10.2 | 3 | 20 | 58 | - | K030.5.006 PAM63 |
| type S | -    | -    | - | -  | -  | - | -                |

|        | b1 | c1 | d1                                     | e1   | f1 | l1  | m1 | n1   | t2 | o1    |
|--------|----|----|----------------------------------------|------|----|-----|----|------|----|-------|
| type B | 5  | 25 | 14 <sup>-0.005</sup> <sub>-0.020</sub> | 35.5 | 55 | 126 | 59 | 94.5 | 16 | M5x14 |
| type S | -  | -  | -                                      | -    | -  | -   | -  | -    | -  | -     |